

U.S. FLAG FEATURES

STARS



EMBROIDERED STARS

12' x 18' and smaller flags come standard with embroidered white stars.



APPLIQUED STARS

15' x 25' and larger flags have opaque white nylon stars with zigzag stitching throughout.

HEADER END FEATURES

HEADERS

All headers are made with a heavy-duty, white cotton-polyester blend army duck cloth.



ROPE THIMBLE

8' x 12' and larger flags include plated steel rope thimbles. Thimbles are attached to white rope using a triple crimped rope sleeve. The length of the rope is sewn into the header to stabilize its position and prevent bunching.



8' x 12' to 15' x 25'



20' x 30' & larger

GROMMETS

All grommets are solid brass. Grommets are spaced evenly throughout the length of the header. 12" x 18" flags have #1 grommets and 16" x 24" and larger flags have #2 grommets.



#1 Flat Rimmed



#2 Rolled Rimmed w/ tooth washer

GROMMET REINFORCEMENT

8' x 12' and larger flags include a heavy-duty plastic reinforcement sleeve at each grommet location.



8' x 12' to 15' x 25'



20' x 30' & larger

CORNER PATCHES

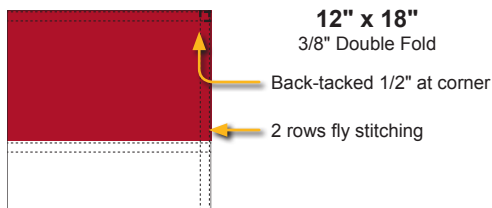
10' x 15' and larger flags include a 2-ply corner patch sewn into each header corner.

Top Corner Patch



Bottom Corner Patch

FLY END STITCHING REINFORCEMENTS

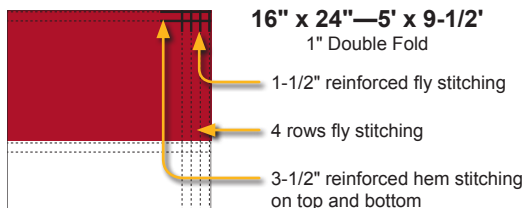


12" x 18"

3/8" Double Fold

Back-tacked 1/2" at corner

2 rows fly stitching



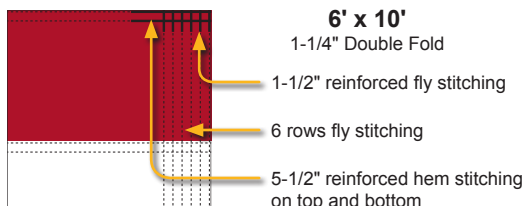
16" x 24"—5' x 9-1/2'

1" Double Fold

1-1/2" reinforced fly stitching

4 rows fly stitching

3-1/2" reinforced hem stitching on top and bottom



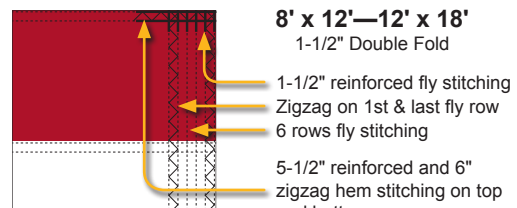
6' x 10'

1-1/4" Double Fold

1-1/2" reinforced fly stitching

6 rows fly stitching

5-1/2" reinforced hem stitching on top and bottom



8' x 12'—12' x 18'

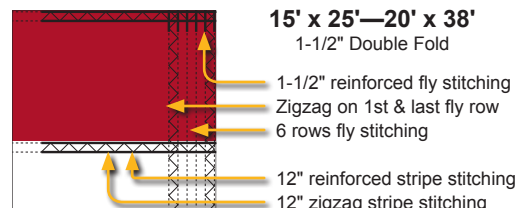
1-1/2" Double Fold

1-1/2" reinforced fly stitching

Zigzag on 1st & last fly row

6 rows fly stitching

5-1/2" reinforced and 6" zigzag hem stitching on top and bottom



15' x 25'—20' x 38'

1-1/2" Double Fold

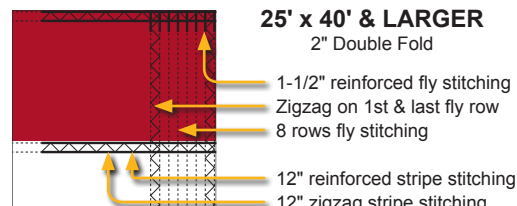
1-1/2" reinforced fly stitching

Zigzag on 1st & last fly row

6 rows fly stitching

12" reinforced stripe stitching

12" zigzag stripe stitching



25' x 40' & LARGER

2" Double Fold

1-1/2" reinforced fly stitching

Zigzag on 1st & last fly row

8 rows fly stitching

12" reinforced stripe stitching

12" zigzag stripe stitching

All of our Poly-Max Flags and Endura-Nylon Flags on pages 2-3 are identical to the sewing specifications above.